Abstract

Hydroxyapatite (HA), as a bone mineral component, has been an attractive bioceramic for the reconstruction of hard tissues. However, its poor mechanical properties, including low fracture toughness and tensile strength, have been a significant challenge to the application of HA for the replacement of load-bearing and/or large bone defects.

Hydroxyapatite (HA) composite is reinforced with high purity and well-functionalized Multiwalled Carbon Naotubes (MWCNT>98 wt%) having an average diameter of 15 nm. The cellular response of f-MWCNT, MWCNT-HA composites were examined to model gram positive and gram negative Bacteria \textit{B. subtilis}, \textit{P. aeruginosa} and yeast \textit{C. albicans}.

Ca(NO$_3$)$_2$.4H$_2$O and (NH$_4$)$_2$HPO$_4$ were used to synthesize HA in situ. MWCNT were functionalized by heating at 100°C in 3:1 ratio of H$_2$SO$_4$ and HNO$_3$ for 60 m with stirring and dispersed in Sodium Dodecyl Benzene Sulphonate (SDBS) by sonication. Hydroxy Apatite (HA) particles were produced in MWCNTs solution by adding Ca(NO$_3$)$_2$.4H$_2$O and (NH$_4$)$_2$HPO$_4$ under vigorously stirring conditions. The composite were dried and washed in distilled water followed by heat treatment at 250°C to obtain CNT-HA powder. Using FTIR, FESEM and EDS does physicochemical characterization of the composite material.

The interaction of f-MWCNT and MWCNT-HA were tested on \textit{Bacillus subtilis}, \textit{P. aeruginosa} and \textit{C. albicans}. The zone of inhibition and MIC studies were carried out with a concentration range from 62.5 – 1000 µg/ml. The test result shows no zone of inhibition and MIC > 1000 µg/ml on bacteria and yeast. This result provides further evidence that the bio-nano interface can be developed for Carbon Nanotubes reinforced Hydroxyapatite composites for load-bearing bone implants, drug delivery and diagnostic applications.

Keywords: Hydroxyapatite, MIC, MWCNTs, Nanocomposites

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1. Introduction

Nanotechnology is a rapidly emerging material science technology with global economic benefits. Concern over the lack of knowledge about the potential health risks associated with the handling of pure, unbound engineered nanomaterials has been expressed by investors, entrepreneurs, government agencies, and public health advocacy groups. Such concerns create potential barriers to the growth of Nanotechnology and the commercialization of nanoeenabled products and devices could help address serious global problems concerning energy, transportation, pollution, health, medicine, and food. Therefore, early and accurate characterization of these materials is essential to determine their toxicological effects. Certain characteristics have been identified which must be considered for the characterization of nanoparticles prior to study the toxicity. These properties are size, shape, dispersion, physical and chemical properties, surface area, and surface chemistry. A synergy needs to be developed between the material science and the toxicological science to understand this complex issue of the nanoparticle toxicity.

Preliminary in vitro studies showed evidence of cytotoxicity induced by carbon nanotubes. According to some authors the toxicity of carbon nanotubes could be due to their surface chemistry, degree of aggregation, physical contact, diameter, and surface chemistry. A synergy needs to be developed between the material science and the toxicological science to understand this complex issue of the nanoparticle toxicity.

Several toxicity mechanisms have been proposed for CNTs including interruption of trans membrane electron transfer, disruption/penetration of the cell envelope, oxidation of cell components, and production of secondary products such as dissolved heavy metal ions or reactive oxygen species (ROS). Toxicity of a CNT sample is dependent on its composition along with its geometry and surface functionalization. Several studies have suggested that well - functionalized, serum-stable CNTs are safe to animal cells, while raw CNTs or CNTs without functionalization show severe toxicity to animal or human cells at even moderate dosage.

The aim of this study is to test the cellular response of f-MWCNT, MWCNT-HA composites to model gram-positive and gram-negative bacteria B. subtilis, P. aeruginosa and yeast C. albicans. The MWCNT were functionalized by our previously developed protocol where heating with diluted acid does mild functionalization of the MWCNT so it can be well modified without damage. The SEM an FTIR revealed the nanotube structure were intact as well as the tubes were appended with functional groups like (-COOH, -OH, -C=O) which makes them dispersible in water/culture media. These well-functionalized MWCNT is used to synthesize MWCNT-HA composite. The SEM of the composites revealed the sintering of HA over the MWCNT surface while FTIR confirms the attachment of CO₃⁻ and PO₄³⁻ groups, which improve the biocompatibility of the nanocomposites with cells in culture.

The interaction result of f-MWCNT and MWCNT-HA with B. subtilis, P. aeruginosa and C. albicans shows no zone of inhibition and MIC > 1000 µg/ml. This result provides further evidence that the bio-nano interface can be developed for Carbon Nanotubes reinforced Hydroxyapatite composites for load-bearing bone implants, drug delivery and diagnostic applications.

2. Experimental

2.1 Materials

The MWCNTs samples were purchased from Nanoshel LLC, USA. The nanotube has a specified diameter 20-30 nm. Purity is greater than 98%. Tween-20 was procured from Hi-media labs. Analytical grade of Calcium nitrate tetrahydrate Ca(NO₃)₂·4H₂O and di-ammonium hydrogen phosphate (NH₄)₂HPO₄ were purchased from Hi-media labs with a molecular weight of 164.15 and 132.06 respectively. Ammonia solution (25%) was purchased from Merck. Nutrient Broth (NB), Nutrient Agar (NA), Peptone water, antibiotics Ciprofloxacin, KETOCONAZOLE, SABOURAUD DEXTROSE BROTH (SDB) and SABOURAUD DEXTROSE AGAR (SDA) were procured from Hi-media laboratories, Mumbai, India. Methanol was procured from Central Drug House (CDH) Delhi, India. DMSO was procured from Merck Ltd., Mumbai, India.

2.2 Functionalization of MWCNT

According to our previously published protocol, the Multiwalled Carbon Naotubes 100mg/60ml were heated at 100°C in 3:1 ratio of 20% H₂SO₄ and 20% HNO₃ for 60 m with stirring. These treated MWCNTs were washed until neutral pH and dried at 60°C for further use.
2.3 Bio-synthesis of HA
The HA were synthesized in situ by sol-gel method. 5ml of 0.5 M Ca(NO₃)₂·4H₂O is dissolved in distilled water and pH were adjusted to ≥ 10 then 5ml of absolute etha- nol is added to the solution. 10 ml of 0.5 M (NH₄)₂HPO₄ is prepared in distilled water and pH was adjusted to ≥10 and rapidly added to previously prepared 0.5 M Ca(NO₃)₂·4H₂O under vigorously stirring conditions. pH of the mixed solutions were kept above or equal to 10 by adding ammonia solution. Stirring was continuing for 3 h followed by aging for 24 h at room temp. The gel was dried at 60°C overnight and repeatedly washed with distilled water followed by heating at 250°C in a muffled furnace for 30 minutes to obtain HA powder.

2.4 Inclusion of MWCNT in HA Matrix
Functionalyzed MWCNTs were dispersed in Sodium Dodecyl Benzene Sulphonate (SDS) by sonication. Hydroxy Apatite (HA) particles were produced in above MWCNTs solution by adding 0.5 M Ca(NO₃)₂·4H₂O and 0.5 M (NH₄)₂HPO₄ under vigorously stirring conditions. pH of the solution were kept above or equal to 10 by adding ammonia solution. Stirring was continuing for 3 h followed by aging for 24 h at room temp. The com- pose were dried at 60°C followed by washing in distilled water for 3 to 4 times. Heat treatment at 250°C was done for 30 min to obtain CNT-HA powder.

2.5 Cell Preparation
Gram-negative bacteria *P. aeruginosa* (ATCC 9027), and gram-positive bacteria *B. subtilis* (ATCC 6051) and the yeast *C. albicans* were chosen as the model organisms for antibacterial and antifungal activity experiments. *P. aeruginosa*, and *B. subtilis* were grown in Nutrient Broth at 37°C and *C. albicans* were grown in Sabouraud Dextrose broth at 25°C. Cells were harvested in the midexponential growth phase. The cultures harvested in the midexponential growth phase were centrifuged at 6000 rpm for 10 min to pellet the cells, and the cell pellets were washed three times with saline solution to remove residual macro-molecules and other growth medium constituents. The pellets were then resuspended in a saline solution. Bacterial suspensions were diluted to obtain cell samples containing 10⁶–10⁷ colony-forming units (CFU/mL) by setting the OD 650 at 0.3 for bacteria and 0.11 for yeast.

2.6 Preparation of Resazurin Solution
270 mg of Resazurin were dissolved in 40 mL of sterile distilled water using vortex mixer to get a homogenous solution.

2.7 Zone of Inhibition and MIC Assay
Bacterial and yeast cell interaction with MWCNTs and its composites were tested by zone of inhibition test using a simple well diffusion method. For MIC test, a sterile 96 well plate was labeled. A volume of 100µL of test material in DMSO was pipetted into the first row of the plate. To all other wells 50µL of sterile broth was added. Serial dilu- tions were performed using a multichannel pipette. Tips were discarded after use such that each well had 50µL of the test material in serially descending concentrations. To each well 10µL of Resazurin indicator solution was added. Using a pipette 30µL of sterile broth was added. Finally, 10µL of microbial suspension (0.3 OD adjusted suspen- sion) was added to each well. Each plate was wrapped loosely with cling film to ensure that cultures did not become dehydrated. Each Plate has a set of positive, nega- tive and a standard. The plates were prepared and placed in an incubator set at 37 °C for 18–24 h. The colour change was then assessed visually. Any colour changes from pur- ple to pink or colourless were recorded as positive. The lowest concentration at which colour change occurred was taken as the MIC value.

3. Results and Discussion

3.1 Measurement of Zone of Inhibition of Bacteria and Yeast
The interaction of MWCNT and MWCNT-HA dispersed in 1% Tween-20 solution were evaluated first by zone of inhibition method. Figure 1 shows that MWCNT dispersed in tween-20 solutions exhibit no zone of inhibition activities; Sterile SDA and NA plates were prepared and 0.1 ml of the inoculum from standardized culture of test organism was spread uniformly. Wells were prepared by using a sterile borer of diameter 10mm and 100µl (To get the final concentration of 1000, 500 and 250µg/well) of the test substance, standard antibiotic were added in each well separately. A standard antibiotic, Ketoconazole was tested against fungi and Ciprofloxacin against bacteria. The plates were placed at 4°C for 1 h to allow the diffusion
of test solution into the medium and plates were incubated at a temperature optimal for the test organism for a period of time sufficient for the growth of at least 10 to 15 generations. The zone of inhibition of microbial growth around the well was measured in mm. MWCNT-HA composite and f-MWCNT did not show any inhibitory activity against *B. subtilis*, *E. coli* and *C. albicans* [Table 1].

To verify the reliability of the zone of inhibition method in this particular study, *B. subtilis*, *P. aeruginosa* and *C. albicans* were chosen as models to further examine their MIC after incubation with MWCNT and MWCNT-HA composite dispersions.

3.2 **Determination of Minimum Inhibitory Concentration (MIC) for Bacteria and Yeast**

The Minimum Inhibitory Concentration (MIC) of the test substances against *B. subtilis*, *P. aeruginosa* and *C. albicans* was determined by liquid broth method of two-fold serial dilution technique\(^{31,35}\). In this assay, the minimum concentration of each test substance required to inhibit the growth of microorganism was determined. For this assay, a series of assay tubes were prepared containing uniform volume (1ml) of sterile SD broth and equal volume of known concentration of test substance was added. The test substance in the first tube was serially diluted in two fold decreasing concentrations through the sixth tube and seventh tube was left without test substance as positive control. The tubes with the test substance i.e. from one to seventh were inoculated with 1 ml of inoculum. The final concentration of test substance ranged from 1000 to 15.6 μg per ml. Sterility controls was maintained in the experiment. The tubes were incubated at 28°C for 48 h. Standard Ketoconazole (yeast) and Ciprofloxacin(bacteria) was tested as standard drug at concentrations ranging from 1000 to 15.6 μg per ml. The tubes were inspected visually to determine the growth of the organism as indicated by turbidity (In fact, turbidity of the culture medium is indicative of the presence of a large number of cells), the tubes in which the antibiotic is present in concentration sufficient to inhibit fungal growth remain clear. In experimental terms the MIC is the concentration of the drug present in the last clear tube, i.e. in the tube having the lowest concentration in which growth is not observed. MWCNT-HA composite and f-MWCNT did not show any inhibitory activity against *B. subtilis*, *P. aeruginosa* and *C. albicans* [Table 2].

MWCNT seem to be less toxic to bacteria as compared to SWCNT\(^{32–35}\). The reduced toxicity may be caused...
by less tight interactions between bacteria and MWCNT, due to the higher inherent rigidity and possibly smaller van der Waal’s forces at the MWCNT surface. For the same reason, thin MWCNT with smaller diameter induce higher toxicity than the thicker ones. When the effect of length of MWCNT was assessed, shorter MWCNT were more toxic to *Pseudomonas fluorescens* compared to long MWCNT. Toxicity of thin and short CNT was probably attributed to greater membrane interaction. When MWCNT are uncapped, debundled, short and dispersed in solution, the toxicity increased. The purity of CNT has also been suggested to affect the toxicity. However, when comparing the toxicity between MWCNT in raw form (Fe as catalyst) and purified (heat-treated) in two bacterial strains, no difference in toxicity between the two forms of MWCNT was observed. Heating purification possibly has limited the ability to modify the surface compared to acid treatment, thus preserves toxicity of the raw form. However, both studied CNT were suspended in the presence of Gum Arabic (GA, 0.25 wt%), which may have modified their surface, affecting the toxicity. The MWCNT were toxic to a sensitive Escherichia coli strain while a pollutant resistant strain of *Cupriavidus metallidurans* was not affected. One study evaluated the effects of MWCNT on fungal growth. Entomopathogenic fungi *Paecilomyces fumosoroseus* conidia were incubated with 0.2 mg/L raw or carboxylated MWCNT for 1 h and up to 865 h. After incubation sporulation and mycelium growth on solid medium were recorded. Sporulation increased after shorter exposures and reducted after longer exposures for both types of CNT. Exposure had no significant effect on fungal growth and biomass production, other than reduction of biomass after exposure to raw MWCNT for 865 h. Mechanical effects of CNT, as observed for bacteria, likely induced effects.

In the present study, MIC assay is in good agreement with the results obtained by the zone of inhibition assay. A brief summary can be drawn from these antibacterial activity results: (1) individually dispersed MWCNT and its composites in Tween-20 solutions possess no antibacterial activities toward gram-positive bacteria, gram-negative bacteria and yeast.

### 4. Conclusions

The covalently functionalized Carbon Nanotubes become water dispersible but suffer the disadvantages of chemical modification of the original aromatic nanotube structure. Due to this reason mild oxidation of Carbon Nanotubes were done with 20% of H$_2$SO$_4$ and HNO$_3$. The SEM and FTIR revealed the nanotube structure were intact as well as the tubes were appended with functional groups (-COOH) which makes them dispersible in water/culture media without/least damage.

The MWCNT-HA composites were prepared in MWCNTs solution by adding 0.5 M Ca(NO$_3$)$_2$.4H$_2$O and 0.5 M (NH$_4$)$_2$HPO$_4$ under vigorously stirring conditions. Synthesis of HA particles in the CNT solution which was prepared in advance, leads to an excellent dispersion of CNTs in HA matrix. The presence of CNT in composite of HA–CNT has caused the faster crystallization at lower temperatures compared to pure HA due to heterogeneous nucleation and creation of more diffusion pathways.

We conclude with the remark that properly functionalized CNTs are non-toxic to the bacterial and yeast cells. The MIC of the tested materials is>1000 ug/ml while no zone of inhibition was observed when it is tested for antimicrobial activities. This result provides further evidence that the bio-nano interface can be developed for Carbon Nanotubes reinforced Hydroxyapatite composites for load-bearing bone implants, drug delivery and diagnostic applications.

### 5. References